

## U.S. MARKET ANALYSIS: Abrasives

Abrasives represented a market in 2006 of \$2.76 billion, according to estimates by Industrial Market Information, Minneapolis.

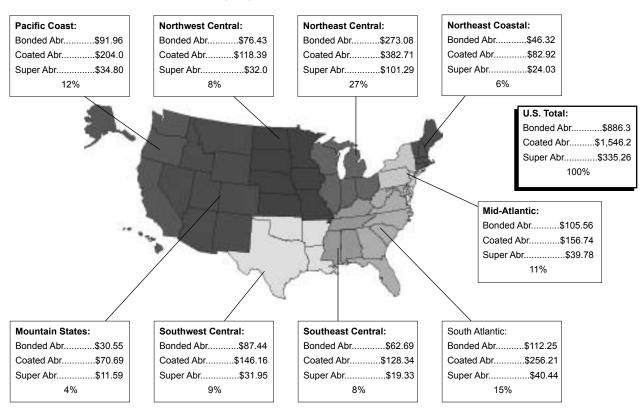
These charts show the top ten industries, by SIC code, consuming these products; and the 2006 end-user consumption of these groups sorted by the nine government market regions.

MARKETS UPDATE SUPPLEMENT P. 3

## Top ten industries in \$ volume, by SIC code consuming Abrasives (2006 estimates)

SIC CODE	Bonded	Coated	Super		Total
	Abrasives	Abrasives	Abrasives	Companies	(Column A + B + C)
3711 Motor Vehicles & Pass. Car Bodies	34,391,319	57,450,472	10,377,319	1917	102,219,111
2431 Millwork	394,510	92,705,783	65,519	9100	93,165,813
3714 Motor Vehicle Parts & Accessories	18,854,063	54,861,472	18,834,570	4996	92,550,105
2434 Wood Kitchen Cabinets	72,647	72,622,902	15,755	7928	72,711,305
3724 Aircraft Engines & Engine Parts	17,214,207	26,600,670	22,404,878	697	66,219,755
3531 Construction Machinery & Equipment	28,374,700	7,601,881	26,051,473	2862	62,028,054
7532 Top, Body & Upholstery Repair Shops	2,578,786	58,958,680		58103	61,537,466
3599 Industrial & Commercial Mach & Eqpt	33,505,145	15,251,907	11,726,341	28838	60,483,393
2511 Wood Household Furniture	29,740	49,643,428	23,131	4268	49,696,299
3321 Gray & Ductile Iron Foundries	33,233,952	12,189,799	3,681,318	551	49,105,069

## End-user consumption of Abrasives by region, millions of \$ (2006 est.)



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