NEWS RELEASE



U.S. Manufacturing Technology Orders

a statistical program of AMT

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May Manufacturing Technology Orders Down

May U.S. manufacturing technology orders totaled \$351.93 million according to AMT – The Association For Manufacturing Technology. This total, as reported by companies participating in the USMTO program, was down 10.0% from April and down 17.5% when compared with the total of \$426.40 million reported for May 2013. With a year-to-date total of \$1,971.83 million, 2014 is down 1.4% compared with 2013.

These numbers and all data in this report are based on the totals of actual data reported by companies participating in the USMTO program.

"Expectations for the 2014 manufacturing technology market were for a soft first half of the year, followed by a stronger second half. The fluctuations seen in the past few months are on track with forecasts, and all indications are that U.S. manufacturing activity is and will remain strong," said Douglas K. Woods, AMT President. "The PMI continues to stay above 50, capacity utilization is on the rise, and both auto sales and aerospace backlogs are growing, all indications that our customers' businesses are healthy. We expect continued investments in capital expansion through year's end."

The United States Manufacturing Technology Orders (USMTO) report, compiled by the trade association representing the production and distribution of manufacturing technology, provides regional and national U.S. orders data of domestic and imported machine tools and related equipment. Analysis of manufacturing technology orders provides a reliable leading economic indicator as manufacturing industries invest in capital metalworking equipment to increase capacity and improve productivity.

(more)

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NOTE: AMT – The Association For Manufacturing Technology's intent is to always provide timely and accurate economic reports to our community. For this reason, we are making an adjustment to the USMTO report. Due to a change in survey participants the year over year comparison number for Metal Forming and Fabricating is not an accurate reflection of the data. We have adjusted the data for the past 12 months to take this change into consideration. The new chart reflects a consistent year over year comparison of the data at the current participation level.

U.S. manufacturing technology orders are also reported on a regional basis for six geographic breakdowns of the United States.

Northeast Region

Year-to-date 2014 manufacturing technology orders in the Northeast Region through May totaled \$337.42 million, 2.9% more than the comparable figure for 2013.

Southeast Region

At \$180.61 million, year-to-date manufacturing technology orders in the Southeast Region were up 5.5% when compared with the total for 2013 at the same time.

North Central-East Region

May manufacturing technology orders in the North Central-East Region totaled \$81.83 million, down 16.8% from April's \$98.42 million and down 16.7% when compared with last May. At \$551.42 million, year-to-date 2014 was up 6.2% when compared with 2013 at the same time.

North Central-West Region

May manufacturing technology orders in the North Central-West Region totaled \$53.70 million, down 17.8% when compared with April's \$65.37 million and 27.2% less than the May 2013 total of \$73.76 million.

South Central Region

With a year-to-date total of \$313.77 million, manufacturing technology orders in the South Central Region were up 0.9% when compared with 2013 at the same time.

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The Association For Manufacturing Technology

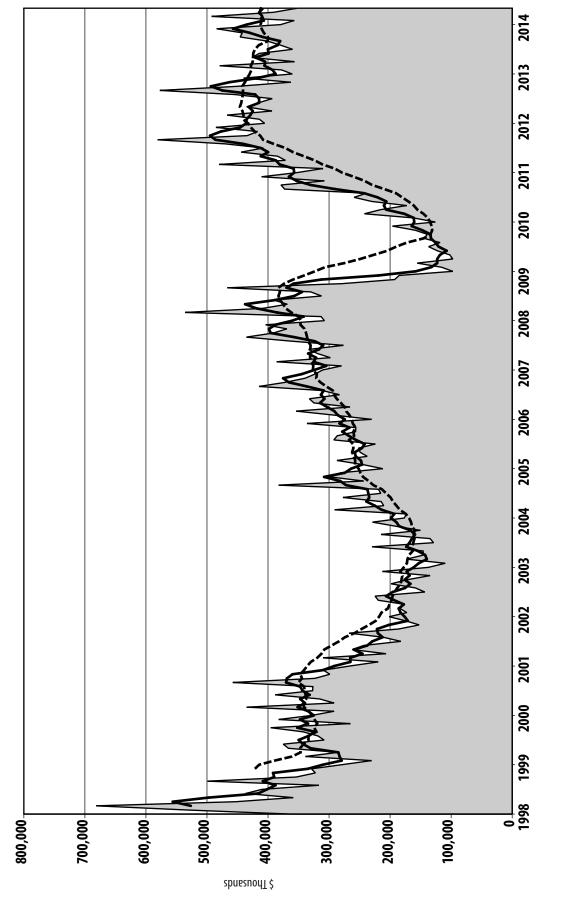
AMT – The Association For Manufacturing Technology represents and promotes U.S.-based manufacturing technology and its members—those who design, build, sell, and service the continuously evolving technology that lies at the heart of manufacturing. Founded in 1902 and based in Virginia, the association specializes in providing targeted business assistance, extensive global support, and business intelligence systems and analysis. AMT is the voice that communicates the importance of policies and programs that encourage research and innovation, and the development of educational initiatives to create tomorrow's Smartforce. AMT owns and manages IMTS – The International Manufacturing Technology Show, which is the premier manufacturing technology event in North America. The USMTO report is compiled by AMT and all data in the report is based on the totals of actual data reported by companies participating in the USMTO program.

(USMTO data is also available at www.AMTonline.org.)

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Total U.S. Manufacturing Technology OrdersThrough May 2014



12-month moving average

3-month moving average

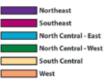
Total order value



May 2014

	May 14	Previous	%	Year Ago	%	YTD 14	YTD 13	% Change
	(P)	Month	Change	Month	Change	(P)	(R)	YTD
National								
Metal Cutting	345.17	366.82	-5.9%	414.18	-16.7%	1,910.16	1,925.70	-0.8%
Metal Forming & Fabricating	6.75	24.14	-72.0%	12.22	-44.7%	61.67	74.39	-17.1%
Total	351.93	390.96	-10.0%	426.40	-17.5%	1,971.83	2,000.09	-1.4%
Regional								
Northeast								
Metal Cutting	56.56	60.65	-6.7%	79.53	-28.9%	328.05	316.57	3.6%
Metal Forming & Fabricating	D	2.51	D	4.31	D	9.36	11.20	-16.4%
Total	D	63.16	D	83.84	D	337.42	327.77	2.9%
Southeast								
Metal Cutting	29.37	43.94	-33.2%	40.08	-26.7%	176.80	162.30	8.9%
Metal Forming & Fabricating	0.90	D	D	D	D	3.82	8.83	-56.8%
Total	30.27	D	D	D	D	180.61	171.14	5.5%
North Central-East								
Metal Cutting	79.84	81.34	-1.8%	96.49	-17.3%	518.73	488.34	6.2%
Metal Forming & Fabricating	1.99	17.07	-88.3%	1.81	10.1%	32.69	30.73	6.4%
Total	81.83	98.42	-16.8%	98.30	-16.7 %	551.42	519.06	6.2 %
North Central-West								
Metal Cutting	51.54	63.39	-18.7%	71.37	-27.8%	286.06	359.09	-20.3%
Metal Forming & Fabricating	2.16	1.98	9.3%	2.39	-9.4%	D	19.34	D
Total	53.70	65.37	-17.8 %	73.76	-27.2%	D	378.43	D
South Central						l		
Metal Cutting	74.38	60.86	22.2%	61.69	20.6%	309.37	308.67	0.2%
Metal Forming & Fabricating	D	1.07	D	D	-92.6%	4.40	2.45	79.3%
Total	D	61.93	D	D	17.9 %	313.77	311.12	0.9%
West Motal Cutting	52.40	5444	F 40/	45.04	47.70/	201.11	202.72	0.40/
Metal Cutting	53.48	56.64	-5.6%	65.01	-17.7%	291.14	290.73	0.1%
Metal Forming & Fabricating	D	D	-98.6%	0.27	D	D	1.84	D
Total	D	D	-7.8%	65.28	D	D	292.57	D





\$ = millions of dollars

P – preliminary

 \mathbf{R} – revised

* – percent change greater than 1,000% Totals may not match due to rounding



Net New Orders for U.S. Consumption

May 2014

Total National Orders (Thousands of Dollars)

	DATE	TOT Units	AL ORDERS Value		CUTTING CHINES Value		FORMING & NG MACHINES Value
2013	MAY	2,306	\$426,402	2,232	\$414,180	74	\$12,222
2013	JUN	2,228	\$414,263	2,149	\$402,500	79	\$11,763
2013	JUL	2,064	\$359,699	1,982	\$347,928	82	\$11,771
2013	AUG	2,206	\$379,262	2,136	\$367,130	70	\$12,131
2013	SEP	2,289	\$401,185	2,223	\$393,427	66	\$7,757
2013	OCT	2,724	\$445,638	2,624	\$429,180	100	\$16,458
2013	NOV	2,435	\$442,005	2,366	\$433,750	69	\$8,255
2013	DEC	2,648	\$484,080	2,582	\$469,354	66	\$14,725
2014	JAN	1,849	\$379,458	1,784	\$372,159	65	\$7,299
2014	FEB	1,975	\$357,066	1,921	\$346,491	54	\$10,575
2014	MAR	2,452	\$492,410	2,379	\$479,508	73	\$12,902
2014	APR	2,209	\$390,964	2,145	\$366,825	64	\$24,139
2014	MAY	2,118	\$351,928	2,057	\$345,174	61	\$6,754
	Average	2,269	\$409,566	2,198	\$397,508	71	\$12,058

REGIONAL

Northeast Region (Thousands of Dollars)

	DATE	TOTAL ORDERS DATE Units Value			CUTTING HINES Value	METAL FORMING & FABRICATING MACHINES Units Value	
2013	MAY	429	\$83,839	411	\$79,533	18	\$4,307
2013	JUN	399	\$66,190	387	\$65,182	12	\$1,008
2013	JUL	371	\$76,227	360	\$73,357	11	\$2,870
2013	AUG	363	\$61,693	352	\$60,661	11	\$1,031
2013	SEP	372	\$62,173	362	\$60,248	10	\$1,925
2013	OCT	521	\$73,613	505	\$69,706	16	\$3,907
2013	NOV	433	\$75,651	421	\$74,519	12	\$1,133
2013	DEC	392	\$65,317	379	\$62,463	13	\$2,854
2014	JAN	349	D	344	\$83,476	5	D
2014	FEB	332	\$63,904	319	\$61,834	13	\$2,071
2014	MAR	393	\$67,875	382	\$65,530	11	\$2,345
2014	APR	389	\$63,159	383	\$60,651	6	\$2,508
2014	MAY	346	D	338	\$56,563	8	D
	Average	391	\$69,394	380	\$67,209	11	\$2,184



Net New Orders for U.S. Consumption

May 2014

Southeast Region (Thousands of Dollars)

	DATE	TOTAL ORDERS				METAL FORMING & FABRICATING MACHINES	
	DATE	Units	Value	Units	Value	Units	Value
2013	MAY	301	D	293	\$40,080	8	D
2013	JUN	224	\$44,676	214	\$43,224	10	\$1,451
2013	JUL	208	D	200	\$34,184	8	D
2013	AUG	211	D	205	\$34,576	6	D
2013	SEP	280	\$39,604	267	\$38,481	13	\$1,124
2013	OCT	286	D	280	\$40,596	6	D
2013	NOV	242	D	235	\$37,635	7	D
2013	DEC	270	\$41,960	263	\$38,493	7	\$3,467
2014	JAN	190	\$38,120	178	\$36,237	12	\$1,884
2014	FEB	205	D	201	\$29,436	4	D
2014	MAR	247	D	243	\$37,810	4	D
2014	APR	252	D	248	\$43,944	4	D
2014	MAY	222	\$30,273	213	\$29,369	9	\$904
	Average	241	\$38,479	234	\$37,236	8	\$1,243

North Central-East Region (Thousands of Dollars)

		TOTAL ORDERS			. CUTTING CHINES		METAL FORMING & ABRICATING MACHINES	
	DATE	Units	Value	Units	Value	Units	Value	
2013	MAY	487	\$98,297	475	\$96,490	12	\$1,807	
2013	JUN	574	\$111,001	543	\$105,679	31	\$5,322	
2013	JUL	478	\$82,794	452	\$79,921	26	\$2,873	
2013	AUG	579	\$98,829	557	\$93,933	22	\$4,895	
2013	SEP	573	\$105,349	554	\$103,688	19	\$1,661	
2013	OCT	538	\$106,326	512	\$101,166	26	\$5,160	
2013	NOV	602	\$124,716	582	\$121,317	20	\$3,399	
2013	DEC	657	\$137,705	637	\$132,404	20	\$5,301	
2014	JAN	451	\$88,113	426	\$85,348	25	\$2,765	
2014	FEB	455	\$82,646	441	\$79,226	14	\$3,419	
2014	MAR	666	\$200,412	634	\$192,971	32	\$7,442	
2014	APR	468	\$98,416	447	\$81,344	21	\$17,072	
2014	MAY	479	\$81,833	459	\$79,842	20	\$1,990	
	Average	539	\$108,957	517	\$104,102	22	\$4,854	



Net New Orders for U.S. Consumption

May 2014

North Central-West Region (Thousands of Dollars)

		TOTAL ORDERS		METAL CUTTING TOTAL ORDERS MACHINES		HINES	METAL FORMING & FABRICATING MACHINES	
	DATE	Units	Value	Units	Value	Units	Value	
2013	MAY	401	\$73,760	383	\$71,373	18	\$2,387	
2013	JUN	388	\$76,356	372	\$74,550	16	\$1,806	
2013	JUL	360	\$57,860	342	\$56,241	18	\$1,618	
2013	AUG	418	\$70,120	398	\$66,362	20	\$3,758	
2013	SEP	429	\$73,846	418	\$72,152	11	\$1,694	
2013	OCT	539	\$92,662	510	\$87,039	29	\$5,623	
2013	NOV	432	D	417	\$73,555	15	D	
2013	DEC	503	D	488	\$96,330	15	D	
2014	JAN	314	\$48,580	299	\$47,472	15	\$1,108	
2014	FEB	338	\$57,380	327	\$55,828	11	\$1,552	
2014	MAR	432	D	422	\$67,837	10	D	
2014	APR	366	\$65,366	350	\$63,386	16	\$1,980	
2014	MAY	367	\$53,701	355	\$51,537	12	\$2,163	
	Average	407	\$70,080	391	\$67,974	16	\$2,106	

South Central Region (Thousands of Dollars)

	TOTAL ORDERS			CUTTING HINES	METAL FORMING & FABRICATING MACHINES		
	DATE	Units	Value	Units	Value	Units	Value
2013	MAY	301	D	293	\$61,693	8	D
2013	JUN	279	\$61,608	273	\$60,275	6	\$1,333
2013	JUL	328	\$60,849	315	\$58,018	13	\$2,831
2013	AUG	289	\$54,186	284	\$53,997	5	\$189
2013	SEP	286	\$61,033	281	\$60,288	5	\$745
2013	OCT	344	\$59,925	331	\$58,890	13	\$1,035
2013	NOV	320	\$65,419	308	\$65,133	12	\$286
2013	DEC	366	D	360	\$73,001	6	D
2014	JAN	235	\$46,718	228	\$46,607	7	\$111
2014	FEB	308	D	303	\$65,435	5	D
2014	MAR	333	D	321	\$62,084	12	D
2014	APR	355	\$61,932	346	\$60,865	9	\$1,067
2014	MAY	365	D	356	\$74,382	9	D
	Average	316	\$62,618	308	\$61,590	8	\$1,028



Net New Orders for U.S. Consumption West (Thousands of Dollars)

May 2014

		TOTAL ORDERS		MAC	CUTTING HINES	FABRICATIN	
	DATE	Units	Value	Units	Value	Units	Value
2013	MAY	387	\$65,282	377	\$65,011	10	\$270
2013	JUN	364	D	360	\$53,589	4	D
2013	JUL	319	D	313	\$46,205	6	D
2013	AUG	346	D	340	\$57,601	6	D
2013	SEP	349	\$59,178	341	\$58,570	8	\$609
2013	OCT	496	D	486	\$71,783	10	D
2013	NOV	406	D	403	\$61,591	3	D
2013	DEC	460	D	455	\$66,664	5	D
2014	JAN	310	D	309	\$73,019	1	D
2014	FEB	337	D	330	\$54,733	7	D
2014	MAR	381	D	377	\$53,277	4	D
2014	APR	379	D	371	\$56,636	8	D
2014	MAY	339	D	336	\$53,480	3	D
	Average	375	\$60,039	369	\$59,397	6	\$642